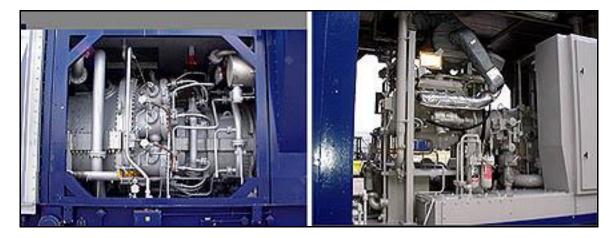
## 2 x Rebuilt GE PG 6541-B



NOTE: Unit (S) Are Subject To Prior Sale Without Notice.

39.5MW 50Hz Dual Fuel Gas Turbine Generator

Middle East Trade Zone with one (1) year , 8,000 hour warranty Complete BOP included

Unit No 1.: PG 6541B YOM: 1992 Total hours since new: 23,000 hours OEM: General Electric

Unit No 2.: PG 6541B YOM: 1992 Total hours since new: 23,000 hours OEM: General Electric

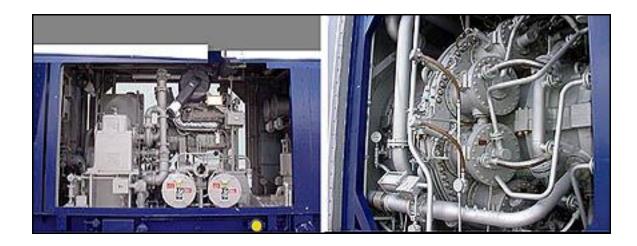


Fuel:Liquid/Gas FiredRating:ISO rated @ 39.5MW: (Gas fired )Voltage:11.5KvPhase:3Frequency:50 Hz-pf :0.8Units can also be upgraded to 41 MW

## GAS TURBINE – 2 x FRAME 6B

## GAS TURBINE:

Manufacturer: Qty: Condition: Year Manufactured: Serial No.: Capacity ISO: Cycle: Fuel Type: Starting Device: Scope Zero Hours: Control System Type:	Alsthom One Refurbished 1990 T650 38340 KW Open Gas/Distillate Diesel Engine Genset and Auxiliaries 0 Sentinet PLC + Gem Controls + MCC Batteries/Charger
Generator Manufacturer: Type: Serial # Nominal Voltage: Frequency: MVA: Exciter: Cooling: Additional Information:	Alsthom 412707 412707 11000V 50 Hz 47.00 Rotating Diode Filtered Air
Availability Date: Auxiliary Equipment: Location: Prior To Refurbishment Hours Run: Starts:	Immediate Yes Middle East 28,684 2,260



Frame 6B 37 MW ISO GTG 50 Hz.

Gas Turbine

Manufacturer: Qty: Year Manufactured: Serial # Model # Capacity ISO: Cycle: Fuel Type: Starting Device: Scope: Zero Hours: Control System Type: Generator Manufacturer: Type: Serial # Nominal Voltage: Frequency: MVA: Exciter: Cooling: Additional Information Availability Date: Auxiliary Equipment: Location: Prior To Refurbishment Hours Run Starts:

John Brown Engineering One 1990 295511 MS6541B 38340 KW Open Gas/Distillate Diesel Engine Genset and Auxiliaries 0 Sentinet PLC + Gen Controls+ MCC+ Batteries / Charger John Brown Engineering BDAX 7-225 ER (Brush) 3139426 11000V 50 Hz 47.00 **Rotating Diode** Filtered Air Immediate Yes Middle East 22,168 2,861



## 1.0 Scope of Supply

1.1.0 Gas turbine & auxiliaries

Gas turbine Frame 6B complete with the auxiliaries:

- 17 Stage, axial flow, heavy duty compressor with variable guide vanes
- 10 Combustors of reverse flow design each with 1 fuel nozzle, 2 spark plugs
- 4 UV type flame detectors
- 2 Stage power turbine with horizontal split casing

Accessory gear box

Load, accessory and generator couplings

On base lube oil system

2x100% lube oil coolers

Accessory gear shaft driven gear type main lube oil pump

415/480 volts AC motor driven aux. oil pump

DC motor driven emergency centrifugal oil pump

Lube oil tank with heater

2x100% oil filters

Lube oil piping complete - pipes, flanges, hardware : (SS piping after filter)

GTG drain oil piping - pipes, flanges, hardware

2x100% oil de-mister fans & motors



By-pass valves , re-circulation valves, piping sections, fittings & hardware, local pressure gauges ,Return pipes

Control & protection system

Shaft driven hydraulic oil Pump

Cables for interconnection between control panel & GT junction boxes

Control & hydraulic oil piping with flanges and hardware in stainless steel

N2 Pressure accumulator in hydraulic oil circuit

Fuel system



Single mechanical flow divider

Safety shutdown valve (fuel pressure to open)

Emergency stop valve

LP fuel filter, on-line filling line, drain Lines, DP gauge and DP switch, drain lines

Fuel changeover 3-way valve

HP filter after fuel injection pump

Fuel control valve

Interconnecting piping, fittings, flanges and coupling & hardware

Fire detection & CO2 system for the skid/container

Standard fuel piping, fittings, strainers, safety shutdown, venting and gas distribution arrangement

Liquid fuel safety shutdown - quick shutdown valves, solenoid valves, pressure switches

Atomizing air system

Shaft driven Atomizing Air compressor

Starting compressor driven by diesel engine

Atomizing air cooler

Drainage system

Drain piping complete with isolation valves for water including off-line compressor wash water flow.

Drain piping complete with isolation valves for oil (lube oil/diesel engine fuel and GT fuel)

Air inlet system with filtration system

Support structure, panel walls, bracing, structural supporting columns, rain hood, ladders, gratings, hand railings,

Ladder & platform, lifting devices, filter house panels, tube sheets

Cylindrical & cellulose filter elements

Clean air plenum

Control panel, cables, terminal box

PI and PT, TI and TE at compressor inlet, DPG and DPS across the filter assembly

Mist separator

Access doors, internal lighting

Hardware for filters- element support yokes, retention nuts, washers, gaskets

Hardware for foundation- foundation bolts, washers, gaskets & shims

Connecting hardware - nuts, bolts, washers, gaskets

Air inlet duct with silencer & structural support including expansion joints

Exhaust gas system

Expansion joint with a mating flange, bolts, nuts

Distance piece between expansion joint & gas turbine exhaust flange

Gas turbine acoustic enclosure

Steel frames

Walkways/staircase components viz. support ladders, chequered plates, gratings, handrails, chain hoists

Roofs

Fixing hardware - bolts, nuts, gaskets, washers, door locks, chains, hinges

Ventilation system for all containers (naphtha container, GTG enclosure and load gear compartment & CO2 container etc.)

Fire protection system (includes generator exciter protection) as per NFPA 12A

Load cell mounted 25 nos. CO2 cylinders with piping etc. in a container

Spray nozzles, distribution piping & control system, fittings

Break switches for CO2 release

Heat detector type fire detectors in each compartment/ zone

GT starting system

Diesel engine including fuel supply/ injection system, cooling system, piping spools, interconnecting piping with all fittings, flanges hardware, exhaust silencer

Valves for various services like water, fuel, lube oil etc.

Miscellaneous piping, hardware, fittings (valves, flanges)

Generator (air to water cooled) and auxiliaries

**Brush-less excitation System** 

General phase & neutral side CTS (for protection, metering & AVR)

Generator PT (for protection, metering & AVR)

Generator instrumentation, control & synchronizing panel

AVR

AVR manual channel

Generator protective relays

Central protection unit

- 87G-generator differential
- 51V-overcurrent volt restraint
- 50-instantaneous over-current
- 59G-over voltage
- 51N-neutral over-current 95%
- 64G-stator earth fault 90%
- 46-negative phase sequence
- 40-loss of excitation
- 32-reverse power
- 37- low forward power
- 81-frequency, 2-stage
- 60-voltage balance relay
- 27-under voltage
- 86G-generator lockout relay
- Block differential protection KBCH130 relay (numerical type) consisting of
- 24- volt/hertz relay
- 87B- generator, generator transformer and unit auxiliary transformer differential
- Other protections not configured in LGPG111 and KBCH130
- 76- excitation over-current
- 60EX- excitation voltage balance
- 60AVR- AVR power supply fault
- 49G- stator over temperature
- 49NGT- NGT over-temperature
- 49ET-excitation transformer over temperature
- 64R- rotor Earth fault

21G- back-up impedance relay

25- synchro-check relay

Generator neutral side CTS

Generator neutral side to neutral cubicle connections

Load gear box complete

Control & instrumentation System

Speedtronic MARK-V control package with following features:

Turbine control panel

Generator control & protection panel

Generator excitation panel

Fire protection panel

Gas detection panel

125V DC Ni-Cd batteries and battery charger

415Volts MCC (2 In-comers) for GTG auxiliaries (short circuit capacity 50 kA)

DCDB

Standard accessories for the above :

- Air conditioning unit, integral cables, connectors, junction boxes, terminals
- Mounting racks, supporting hardware
- UPS

Operator work station in GT control package