

USED 9 STAND/15 PASS REBAR MAUFACTURING MILL

Dismantled and lying in storage

SPECIFICATION

- TYPE: 9 STAND/15 PASS REBAR MANUFACTURING MILL

- PRODUCT SIZE: 8mm (.315") TO 40mm (1.575") REBAR
NOTE: THIS MILL CAN ALSO PRODUCE FLATS AND SMALL SHAPES WITH NEW PASS DESIGNS)

- BILLET SIZES USED: 130mm(5.118") X 130mm(5.118") X 6000mm(236.22")
100mm(3.937") X 100mm(3.937") X 6000mm(236.22")

- PRODUCTION CAPACITY: 500/600 TONS PER 10 HOUR SHIFT WITH LABOR FORCE OF 15 PEOPLE OR;
150,000/180,000 TONS/YEAR BASED ON A 10 HOUR SHIFT AND 300 WORKING DAYS PER YEAR

INSTALLATION CONSISTS OF THE FOLLOWING:

-(1) BILLET SHEAR

- 300 TON CAPACITY

-(1) FURNACE

- 35 TONS PER HOUR
- BILLET SIZE: 130mm (5.118") SQ X 2 METERS (78.74") LONG

-(1) ROUGHING MILL STAND

- TYPE: 3 HI
- ROLLS: 510mm (20") DIA X 1.5 METERS (59") LONG
- BEARINGS: COMPOSITE
- CROSS COUNTRY MILL SET UP WITH RUN IN AND OUT TABLES
- 7 PASSES TOTAL ON THIS MILL STAND

-(1) ROTARY SHEAR

- CAPACITY: 52mm (2.047") DIA BAR

-(4) INTERMEDIATE MILL STANDS

- TYPE: 2 HI
- ROLLS: 310mm (12.204") DIA X 1 METER (39.37") LONG
- BEARINGS: COMPOSITE
- 1 PASS PER STAND

-(1) REPEATER: 2.5 METERS (98.4") RADIUS

-(4) FINISHING MILL STANDS

- ROLLS: 270mm (10.630") DIA X 1 METER (39.37") LONG
- BEARINGS: ROLLER

- 1 PASS PER STAND

-(2) ROTARY SHEARS

- CAPACITY: 6mm (.236") DIA UP TO 40mm (1.574") DIA

-(1) COOLING BED

- TYPE: WALKING BEAM WITH CASCADE TYPE ENTRY
- FLOOR SPACE: 45 METERS (147'-8") LONG X 4 METERS (13'-1") WIDE

-(1) PRODUCT SHEAR

-CAPACITY: 100 TON
6mm (.236") DIA UP TO 40mm (1.574") DIA