

Steel Rope Production Plant
(Steel Wire Drawing Lines)

Make: all Korean make

Manufacturing year:2010~2015

Wire drawing machine:29units

Strand:18units

Closer:4units

Pickling line:1 line /Heat treatment line:1 line

Type	Spec.	Inlet dia.	Finished dia.	Motor (kw)	Speed m/min	Make	Year	Q`
Dry	24" x10H	5.5	1.6	574	750	Ilhwa	2010	1
Dry	24" x8H	5.5	2	461	600	Ilhwa	2010	1
Dry	24" x6H	7	2.5	351	450	Ilhwa	2010	1

Type	Spec.	Inlet dia.	Finished dia.	Motor (kw)	Speed m/min	Make	Year	Q`
Dry	12" x9Hx1sp	3.5	1.1	188	900	Ilhwa	2010	1
Dry	22" x8Hx1sp	5.6	1.8	502	700	Ilhwa	2010	1
Dry	16" x9Hx1sp	4.5	1.4	223	800	Ilhwa	2010	1
Dry	16" x9Hx1sp	4,5	1.4	223	800	Ilhwa	2010	1
Dry	16" x9Hx1sp	4,5	1.4	223	800	Ilhwa	2010	1
Dry	18" x9Hx1sp	5	1.8	305	800	Ilhwa	2010	1
Dry	22" x2Hx18" x7Hx1sp	5.5	1.6	170	800	Ilhwa	2010	1
Dry	22" x2Hx18" x7Hx1sp	5.5	1.6	170	800	Ilhwa	2010	1
Dry	22" x3Hx24" x6Hx1sp	7.5	2.5	516	800	Ilhwa	2010	1

Type	Spec.	Inlet dia.	Finished dia.	Motor (kw)	Speed m/min	Make	Year	Q`
Wet	12" x26D	3~2.5	0.8~0.6	65	400	Ajin	2012	1
Wet	12" x26D	3~2.5	0.8~0.6	65	400	Ajin	2012	1
Wet	12" x26D	3~2.5	0.8~0.6	65	400	Ilhwa	2010	1
Wet	12" x20D	3~2.5	0.8~0.6	65	400	Ilhwa	2010	1

Wet	12" x20D	3~2.5	0.8~0.6	65	400	Ilhwa	2010	1
Type	Spec.	Inlet dia.	Finished dia.	Motor (kw)	Speed m/min	Make	Year	Q`
Wet	12" x20D	2.0	0.38	22	400	Ajin	2015	1
Wet	12" x20D	2.0	0.38	22	400	Ajin	2015	1
Wet	12" x20D	2.0	0.38	22	400	Ajin	2015	1
Wet	12" x20D	2.0	0.38	22	400	Ajin	2015	1
Wet	12" x20D	2.0	0.38	22	400	Ajin	2015	1

Type	Spec.	Inlet dia.	Finished dia.	Motor (kw)	Speed m/min	Make	Year	Q`
Dry	12" x4H	2.4	0.9	79	600	Ajin	2015	1
Dry	12" x4H	2.4	0.9	79	600	Ajin	2015	1
Dry	12" x4H	2.4	0.9	79	600	Ajin	2015	1
Dry	12" x4H	2.4	0.9	79	600	Ajin	2015	1
Dry	18" x4H	3.0	1.1	93	600	Ajin	2015	1
Dry	18" x4H	3.0	1.1	93	600	Ajin	2015	1
Dry	18" x2H	3.0	1.9	58	600	Ajin	2015	1

Type	Spec.	Inlet dia.	Finished dia.	Motor (kw)	Speed m/min	Make	Year	Q`
Strand	16" x36B	Max.50	Min.24	131	750	Ilhwa	2010	1
Strand	12" x36B	22	14	105	1200	Ilhwa	2010	1
Strand	12" x35B	22	14	79	1200	Seki	2012	1
Strand	12" x25B	22	14	58	1200	Seki	2012	1
Strand	12" x6B	22	14	48	1200	Ajin	2015	1
Strand	12" x6B	ST 1x7	5.4	27	1500	Seki	2012	1
Strand	12" x6B	ST 1x7	5.4	27	1500	Seki	2012	1
Strand	12" x6B	ST 1x7	5.4	27	1500	Seki	2012	1
Strand	12" x6B	ST 1x7	5.4	27	1500	Ilhwa	2010	1
Strand	12" x6B	ST 1x7	5.4	27	1200	Ajin	2015	1
Strand	12" x24B	ST 1x7	2.1	57	1200	Seki	2012	1
Strand	10" x36B	Max.14	8.0	55	1300	Ajin	2015	1
Strand	8" x36B	12	6.0	36	1300	Ajin	2015	1
Strand	8" x25B	12	6.0	30	1300	Ajin	2015	1
Strand	8" x9B	ST 1x7	1.0	23	1300	Ajin	2015	1
Strand	8" x6B	ST 1x7	1.0	15	1500	Ajin	2015	1
Strand	8" x6B	ST 1x7	1.0	15	1500	Ajin	2015	1
Strand	18" x12B	ST 19x7	19	71	800	Ilhwa	2010	1

Type	Spec.	Inlet dia.	Finished dia.	Motor (kw)	Speed m/min	Make	Year	Q`
Closer	18"x6B	10	6.0	67	900	Ilhwa	2010	1
Closer	24"x6B	16	11	80	500	Seki	2012	1
Closer	30"x6B	20	14	153	500	Ilhwa	2010	1
Closer	36"x6B	50	22	140	300	Ilhwa	2010	1

Type	Spec.	Inlet dia.	Finished dia.	Motor (kw)	Speed m/min	Make	Year	Q`
Sweging machine						Ilhwa	2010	1

Type	Spec.	Inlet dia.	Finished dia.	Motor (kw)	Speed m/min	Make	Year	Q`
Rewinding machine		Max.16	Min.8	7.7		Seki	2012	1

Type	Spec.	Inlet dia.	Speed m/min	Make	Year	Q`
Heat treatment	50units	2~5.5mm	DV55	Daesung	2010	1

Type	Spec.	Inlet dia.	Speed m/min	Make	Year	Q`
Pickling line				Korea	2010	1